

AF
FORGED STEEL VALVES
HEAD OFFICE AND PLANT
 Via G. Mazzini, 6
 24060 S. Paolo D'Argon (BG) - ITALY
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 Intersmet: www.af.it - E-mail: info@af.it

Cod. Fisc. e P.IVA 03076750169 - Cap. Soc. € 8.000.000,00 I.V.
 Registro Imprese BG 03076750169 - R.E.A. 347477
 VAT Registration Number: IT 03076750169
 Società di diritto e coordinamento da parte della società ALBEL srl Reg. Imp. BG n° 0280500169

OUR JOB N°
040791
 YOUR P.D. N°
90021150/STOCK-DIN-GLOBE

POSITION
005

ITEM **40** Q.TY **36**
36
 DESCRIPTION
GLOBE VALVE OS#Y BB FB FL DIN
DN25 " C22.8/1.4006" /INT+13Cr PN40 FORM B1
4B SK 215 FORM B1

TAG
 DAVR418001E001

TEST PRESSURES		TEST RESULT	
<input checked="" type="checkbox"/> BAR	<input type="checkbox"/> PSI	TEST	<input checked="" type="checkbox"/> CONFORM
HYDROSTATIC PNEUM. BODY & SEAT BACKSEAT		HYDROSTATIC AND PNEUMATIC	<input type="checkbox"/> NOT CONFORM
		VISUAL AND DIMENSIONAL TEST	<input checked="" type="checkbox"/> CONFORM
60	45	6	

NOTES
 * HARD FACING OVERLAY: AWS R Co Cr A (STELLITE GR. 6)
 MATERIAL ACCORDING TO AD2000-MERKBLATT A4
 V15046 V15081 V15082 V15083 V15085
 V15088 V43080 V81008 V82011 V82021
 V82033 V82041 V82053 V84033 V84034
 V84092 V84093 V87020 V87021 V87060
 V87061 V87062 V87063 V87064 V88083
 V88084 V88085 V88086 V88087 V88088
 V88089 V88090 V90081 V90082 V90083
 V90085

INSPECTION CERTIFICATE according to
☒ UNI EN 10204 - 3.1 B ☐

CERTIFICATE

N° **C 040791-005/01**

Page No. 001 / 001

TEST PROCEDURE & SPECIFICATION

☒ API 598 ☒ ANSI/ASME B 16.34 ☐
☒ MSS SP.61 ☒ BS 6755 ☐
☒ DIN 3230 T.3 ☐

CUSTOMER

SIEKMANN ECONOSTO GMBH & CO. KG
FREIGRAFENWEG 2
D-44357 DORTMUND (I)

COMPONENT

PART NAME MATERIAL

HEAT NR

HEAT CODE

BOXNET

B-CUO

BOLTS

STEM

DISC

BODY

B-DCC

BOXNET

B-AFR

CHEMICAL ANALYSIS

C Mn Si S P Cr Sn Nb Mo Ni Ti Cu Fe

Al Co N V Nb CE

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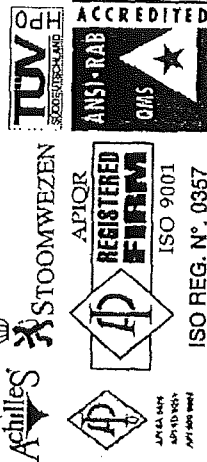
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We declare that this product has been manufactured in accordance with the 'Sound Engineering Practices' as per European Directive 97/23/EC - PED Article 3.3.

THIRD AUTHORITY

CLIENT INSPECTION DEPT

INSPECTION DEPT.

DATE

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DATE

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DATE

LVE S.p.A.
 Quality Control Dept.

DATE 19/11/2004